



INTERMEDIATES:

Hermes develops and manufactures a wide range of products in our intermediate division. As one of our core values we manufacture every API from basic to ensure lack of dependency on any outside vendor. Our intermediate list is as follows:

End Use	Product	CAS Number
Acotiamide Hydrochloride	2,4,5-Trimethoxybenzoic acid	490-64-2
	2-Aminothiazole-4-carboxylic acid ethyl ester	5398-36-7
Ambroxol Hydrochloride	2-Amino-3,5-Dibromo Benzaldehyde	50910-55-9
	Trans-4-Amino Cyclohexanol	27489-62-9
Amisulpride	(N)-Ethyl-2-Aminomethyl pyrrolidine	26116-12-1
	4-Amino-5-(ethylsulfonyl)-2-methoxybenzoic acid	71675-87-1
Apixaban	Ethyl-2-chloroacetoacetate	609-15-4
	1-(4-aminophenyl)-5,6-dihydro-3-morpholinopyridin-2(1H)-one	1267610-26-3
	3-Morpholino-1-(4-(2-oxopiperidin-1-yl)phenyl)-5,6-dihydropyridin-2(1H)-one	545445-44-1
	Ethyl (2Z)-chloro[[4-methoxyphenyl]hydrazono]acetate	473927-63-8
	Ethyl 1-(4-methoxyphenyl)-6-(4-nitrophenyl)-7-oxo-4,5,6,7-tetrahydro-1H-pyrazolo[3,4-c]pyridine-3-carboxylate	536759-91-8
Aripiprazole	Bis(2-chloroethyl) amine hydrochloride	821-48-7
	1-(2,3-Dichlorophenyl) Piperazine Hydrochloride	119532-26-2
	7-Hydroxy-3,4-Dihydro-2(1H)-quinolinone	22246-18-0
Biperiden Hydrochloride	5-Norbornene-2-Carbonitrile (Mixture of Endo/Exo Isomers)	95-11-4
	5-Acetyl-2-Norbornene (Mixture of Endo/Exo Isomers)	5063-03-6
	Piperidine Hydrochloride	6091-44-7
	1-(5-Bicyclo[2.2.1]hept-2-enyl)-1-phenyl-3-(1-piperidinyl)propan-1-ol (Biperiden Base)	514-65-8
Bilastine	Piperidine-4-Carboxylic Acid/Isonipecotic Acid	498-94-2
	1-(2-Ethoxyethyl)-2-(piperidin-4-yl)-1H-benzo[d]imidazole hydrochloride	1841081-72-8
	Methyl 2-(4-(2-chloroethyl)phenyl)-2-methylpropanoate	1181267-33-3
Bisoprolol Fumarate	4-Hydroxybenzaldehyde	123-08-0
	4-Hydroxybenzyl alcohol	623-05-2
	2-((4-((2-Isopropoxyethoxy)methyl)phenoxy)methyl)oxirane	66722-57-4
Brinzolamide Hydrochloride	3-Acetyl-2,5-dichlorothiophene	36157-40-1
	3-(2-Bromoacetyl)-5-chloro-2-thiophene sulfonamide	160982-11-6
Bupropion Hydrochloride	3-Chloropropiophenone	34841-35-5
	3'-Chloro-2-bromopropiophenone	34911-51-8
Carvedilol	1,3-Cyclohexanedione	504-02-9
	1,2,3,9-tetrahydro-4H-carbazol-4-one	15128-52-6
	4-Hydroxycarbazole	52602-39-8
	4-(2,3-Epoxypropoxy)carbazole	51997-51-4
	2-(2-Methoxyphenoxy)ethylamine	1836-62-0
Cinacalcet Hydrochloride	3-[3'-(Trifluoromethyl)phenyl] propanol	78573-45-2
	(R)-(+)-1-(1-Naphthyl)ethylamine Hydrochloride	82572-04-1
Cinnarizine	Benzhydrol/Diphenylmethanol	91-01-0
Dabigatran Etexilate Mesylate	Ethyl 3-[2-((4-cyanophenylamino)methyl)-1-methyl-N-(pyridine-2-yl)-1H-benzo(d)imidazole-5-carboxamido]propanoate	211915-84-3
Dapoxetine Hydrochloride	3-Chloro-1-phenylpropan-1-one/3-Chloropropiophenone	936-59-4

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	3-Chloro-1-phenylpropan-1-ol	18776-12-0
Darifenacin Hydrobromide	(S)-3-(1-Carbamoyl-1,1-diphenylmethyl)pyrrolidine-L-Tartrate	134002-26-9
	2,3-Dihydrobenzofuran-5-acetic acid	69999-16-2
	5-(2-bromoethyl)-2,3-dihydrobenzofuran	127264-14-6
	5-(2-chloroethyl)-2,3-dihydrobenzofuran	943034-50-2
Deferasirox	4-Hydrazinobenzoic Acid	24589-77-3
	2-(2-Hydroxyphenyl)-4H-1,3-benzoxazin-4-one	1218-69-5
Diphenhydramine	Benzhydrol/Diphenylmethanol	91-01-0
Donepezil Hydrochloride	Ethyl Piperidine-4-Carboxylate/Ethyl Isonipecotate	1126-09-6
	1-Benzyl-4-Piperidine Carboxaldehyde	22065-85-6
	5,6 Dimethoxy-1-Indanone	2107-69-9
Dorzolamide Hydrochloride	(6S)-6-Methyl-4-Oxo-5,6-Dihydro-4H-Thieno [2,3-b] Thiopyran-2-Sulfonamide	1383784-43-7
	Thiophene-2-Thiol	7774-74-5
Duloxetine Hydrochloride	3-(Dimethylamino)-1-(2-thienyl)-1-propanone hydrochloride	5424-47-5
	3-(Dimethylamino)-1-(2-thienyl)-1-propanol	13636-02-7
	(S)-3-(Dimethylamino)-1-(2-thienyl)-1-propanol	132335-44-5
	S-(+)-N,N-Dimethyl-3-(1-Naphthalenyloxy)-3-(2-thienyl)-1-propanamine oxalate	132335-47-8
Ebastine	Benzhydrol/Diphenylmethanol	91-01-0
Entacapone	5-Nitrovanillin	6635-20-7
	3,4-Dihydroxy-5-Nitro Benzaldehyde	116313-85-0
	N,N-Diethyl-2-Cyano Acetamide	26391-06-0
Etoricoxib	Methyl 6-Methyl Nicotinate	5470-70-2
	1-(6-Methylpyridin-3-yl)-2-[4-(methylsulfonyl)phenyl]ethanone	221615-75-4
	2-Chloro-1,3-bis(dimethylamino)trimethinium hexafluorophosphate	249561-98-6
Ezetimibe	(S)-(+)-4-Phenyl-2-oxazolidinone	99395-88-7
Febuxostat	4-Hydroxybenzaldehyde	123-08-0
	4-Hydroxybenzoxazole/4-Cyanophenol	767-00-0
	Ethyl-2-chloroacetoacetate	609-15-4
	4-Hydroxythiobenzamide	25984-63-8
	Ethyl 2-(4-hydroxyphenyl)-4-methylthiazole-5-carboxylate	161797-99-5
	Ethyl 2-(3-formyl-4-hydroxyphenyl)-4-methyl-1,3-thiazole-5-carboxylate	161798-01-2
	Ethyl 2-(3-formyl-4-isobutoxyphenyl)-4-methylthiazole-5-carboxylate-methyl-1,3-thiazole-5-carboxylate	161798-03-4
	Ethyl 2-(3-cyano-4-isobutoxyphenyl)-4-methylthiazole-5-carboxylate-methyl-1,3-thiazole-5-carboxylate	160844-75-7
Fenofibrate	4-Chloro-4'-hydroxybenzophenone	42019-78-3
Fexofenadine Hydrochloride	Piperidine-4-Carboxylic Acid/Isonipecotic Acid	498-94-2
	Azacyclonol/Diphenyl(piperidin-4-yl)methanol	115-46-8
Fluconazole	1-(2,4-Difluorophenyl)-2-(1H-1,2,4-triazol-1-yl)ethanone	86404-63-9
Glimepiride	3-ethyl-4-methyl-3-pyrrolin-2-one (EMPO)	766-36-9
Irbesartan	2-Butyl-1,3-diazaspiro[4.4]non-1-en-4-one hydrochloride	151257-01-1
	4-Bromomethyl-2-cyanobiphenyl	114772-54-2
Itopride	4-Hydroxybenzaldehyde	123-08-0
	4-Hydroxybenzylamine	696-60-6
	3,4-Dimethoxybenzoic Acid/Veratric Acid	93-07-2
Itraconazole	1-(4-Methoxyphenyl)piperazine	38212-30-5

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	1-(4-Methoxyphenyl)-4-(4-nitrophenyl) piperazine	74852-61-2
	Bis(2-chloroethyl)amine Hydrochloride	821-48-7
	Cis-2-(bromomethyl)-2-(2,4-dichlorophenyl)-1,3-dioxolane-4-ylmethyl benzoate (Cis Bromo Benzoate)	61397-56-6
Ketoconazole	1-Acetyl-4-(4-Hydroxyphenyl) Piperazine	67914-60-7
	cis-2-(Bromomethyl)-2-(2,4-dichlorophenyl)-1,3-dioxolane-4-ylmethyl benzoate (Cis Bromo Benzoate)	61397-56-6
	2,4 dichloroacetophenone	2234-16-4
	Bis(2-chloroethyl) amine hydrochloride	821-48-7
Ketoprofen	3-(1-Cyanoethyl) Benzoic Acid	5537-71-3
	2-(3-Benzoylphenyl)propanenitrile/Ketoprofen Nitrile	42872-30-0
Lacosamide	N-(tert-Butoxycarbonyl)-D-serine/Boc-D-Serine	6368-20-3
	(R)-tert-Butyl-1-(benzylamino)-3-methoxy-1-oxopropan-2-ylcarbamate	880468-89-3
Lamotrigine	2,3 Dichloro Benzoyl Nitrile	77668-42-9
	Hydrazine Carboximidamide 2-[Cyano (2,3-Dichlorophenyl)] Methane (Schiff Base)	84689-20-3
Levosulpiride	(S)-2-(Aminomethyl)-N-ethyl pyrrolidine	22795-99-9
	Methyl 2-methoxy-5-sulfamoylbenzoate	33045-52-2
Linagliptin	8-Bromo-3-methylxanthine	93703-24-3
	8-Bromo-7-(2-butyn-1-yl)-3-methylxanthine	666816-98-4
	2-Butyl-1-ol	764-01-2
	2-(Chloromethyl)-4-methylquinazoline	109113-72-6
	(R)-3-(Boc-amino)piperidine	309956-78-3
Linezolid	3-fluoro-4-morpholinyl aniline	93246-53-8
Losartan Potassium	2-Butyl-4-Chloro-5-Formylimidazole	83857-96-9
	4-Bromomethyl-2-cyanobiphenyl	114772-54-2
Luliconazole	2-Chloro-1-(2,4-dichlorophenyl) ethanone/2,2',4'-Trichloroacetophenone	4252-78-2
	(α S)2,4-dichloro- α -(chloromethyl)-benzene methanol methane sulphonate	53984-39-7
	2-(1H-imidazol-1-yl)acetonitrile/1-(Cyanomethyl)imidazole	98873-55-3
Miconazole	2-Chloro-1-(2,4-dichlorophenyl) ethanone/2,2',4'-Trichloroacetophenone	4252-78-2
	1-(2,4-Dichlorophenyl)-2-(1H-Imidazol-1-yl) Ethanol	24155-42-8
Modafinil	Benzhydrol/Diphenylmethanol	91-01-0
	2-[(Diphenylmethyl)thio] acetamide	68524-30-1
Moxifloxacin Hydrochloride	(S,S)-2,8-Diazabicyclo[4,3,0]nonane	151213-40-0
Nebivolol Hydrochloride	6-fluoro-3,4-dihydro-2H-1-benzopyran-2-carboxylic acid	99199-60-7
	6-fluoro-3,4-dihydro-2-oxiranyl-2H-1-benzopyran	99199-90-3
Olanzapine	2-Amino-5-methyl-3-thiophenecarbonitrile	138564-58-6
	5-Methyl-2-[(2-nitrophenyl)amino]thiophene-3-carbonitrile	138564-59-7
	2-Methyl-10H-benzo[b]thieno[2,3-e][1,4]diazepin-4-amine hydrochloride	138564-60-0
Ondansetron Hydrochloride	1,3-Cyclohexanedione	504-02-9
	1,2,3,9-tetrahydro-4H-carbazol-4-one	15128-52-6
	1,2,3,9-tetrahydro-9-methyl-4H-carbazole-4-one	27387-31-1
	3-[(dimethylamino)methyl]-1,2,3,9-tetrahydro-9-methyl-4H-carbazol-4-one Hydrochloride	119812-29-2
Olmesartan Medoxomil	4-Chloromethyl-5-Methyl-1,3-Dioxol-2-One	80841-78-7
	4-(1-Hydroxy-1-methylethyl)-2-propyl-1H-imidazole-5-carboxylic acid ethyl ester	144689-93-0

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	5-(4'-Bromomethyl-1, 1'-biphenyl-2-yl)-1-triphenylmethyl-1H-tetrazole	124750-51-2
	(5-Methyl-2-oxo-1,3-dioxolen-4yl)methyl 4-(1-hydroxy-1-methylethyl)-2-propyl-1-{4-[2-(trityltetrazol-5-yl)phenyl]phenyl}methyl imidazole-5-carboxylate/Trityl Olmesartan	144690-92-6
Oxybutynin Hydrochloride	α -Phenylcyclohexaneglycolic Acid Methyl Ester	10399-13-0
Pinaverium Bromide	4-(2-Chloroethyl)morpholine hydrochloride	3647-69-6
	2-Bromo-4,5-dimethoxybenzyl bromide	53207-00-4
Palonosetron Hydrochloride	1,2,3,4-Tetrahydro-1-naphthoic acid	1914-65-4
	(S)-(-)-1,2,3,4-Tetrahydro-1-naphthoic acid	85977-52-2
	(S)-(-)-3-Aminoquinuclidine dihydrochloride	119904-90-4
Pregabalin	(\pm)-3-Carbamoylmethyl-5-methylhexanoic acid	181289-15-6
	(R)-(-)-3-Carbamoylmethyl-5-methylhexanoic acid	181289-33-8
Rasagiline	1-Indanone	83-33-0
Risperidone	Piperidine-4-Carboxylic Acid/Isonipecotic Acid	498-94-2
	6-Fluoro-3-Piperidin-4-yl-1,2-Benzisoxazole	84163-77-9
Rivaroxaban	4-(4-Aminophenyl)morpholin-3-one	438056-69-0
	(S)-N-Glycidylphthalimide	161596-47-0
	5-Chlorothiophene-2-Carboxylic Acid	24065-33-6
Salbutamol Sulphate	1-(4'-Hydroxy-3'-hydroxymethylphenyl)-2-(benzyl-tert-butylamino)ethanol (O-Benzyl Salbutamol)	24085-03-8
Silodosin	5-[(2R)-2-Aminopropyl]-1-[3-(benzoyloxy)propyl]-2,3-dihydro-1H-indole-7-carbonitrile (2R,3R)-2,3-dihydroxybutanedioate	239463-85-5
	2-[2-(2,2,2-Trifluoroethoxy)phenoxy]ethyl Methanesulfonate	160969-03-9
Sitagliptin Phosphate	3-(Trifluoromethyl)-5,6,7,8-tetrahydro-[1,2,4]triazolo[4,3-a]pyrazine hydrochloride	762240-92-6
Solifenacin Succinate	(S)-1-Phenyl-1,2,3,4-Tetrahydro Isoquinoline	118864-75-8
	Ethyl Piperidine-4-Carboxylate/Ethyl Isonipecotate	1126-09-6
	3-Quinuclidinol	1619-34-7
	(R)-(-)-3-Quinuclidinol	25333-42-0
Tadalafil	D-Tryptophan Methyl Ester Hydrochloride	14907-27-8
Tamsulosin Hydrochloride	R-(-)-5-(2-Aminopropyl)-2-methoxybenzenesulfonamide	112101-81-2
	2-(2-Ethoxyphenoxy)ethyl bromide	3259-03-8
Tapentadol Hydrochloride	3'-Methoxypropiophenone	37951-49-8
Telmisartan	Methyl 4-amino-3-methylbenzoate	18595-14-7
	Methyl 4-(butyrylamino)-3-methyl-5-nitrobenzoate	152628-01-8
	4-Methyl-2-n-propyl-1H-benzimidazole-6-carboxylic acid	152628-03-0
	2-n-propyl-4-methyl-6-(1-methylbenzimidazole-2-yl)benzimidazole	152628-02-9
	4'-[(1,4'-Dimethyl-2'-propyl[2,6'-bi-1H-benzimidazol]-1'-yl)methyl]-[1,1'-biphenyl]-2-carbonitrile	144702-27-2
Terbutaline Sulphate	3,5-Dihydroxybenzoic acid	99-10-5
	3,5-Dibenzoyloxy Acetophenone	28924-21-2
Tioconazole	2-Chloro-1-(2,4-dichlorophenyl) ethanone/2,2',4'-Trichloroacetophenone	4252-78-2
	1-(2,4-Dichlorophenyl)-2-(1H-Imidazol-1-yl) Ethanol	24155-42-8
	2-Chloro-3-Methyl-Thiophene	14345-97-2
Topiramate	2,3:4,5-Bis-o-(1-methylethylidene)- β -D-fructopyranose	20880-92-6
Valsartan	L-Valine Methyl Ester Hydrochloride	6306-52-1
	4-Bromomethyl-2-cyanobiphenyl	114772-54-2

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	N-[(2'-Cyanobiphenyl-4-yl)methyl]-(L)-Valine Methyl Ester Hydrochloride	482577-59-3
Venlafaxine Hydrochloride	1-[2-Amino-1-(4-methoxyphenyl)ethyl] cyclohexanol	93413-77-5
	1-[2-Cyano-1-(4-methoxyphenyl)methyl cyclohexanol	93413-76-4
Vilazodone Hydrochloride	Ethyl 5-(piperazin-1-yl)benzofuran-2-carboxylate	163521-20-8
	3-(4-Chlorobutyl) Indole-5-Carbonitrile	143612-79-7
Voriconazole	1-(2,4-Difluorophenyl)-2-(1H-1,2,4-triazol-1-yl)ethanone	86404-63-9
Ziprasidone Hydrochloride	3-(1-Piperazinyl)-1,2-Benzisothiazole hydrochloride	87691-88-1
	6-Chloro-5-(2-chloroethyl)-2-oxindole	56341-37-8
Note: The above products will NOT be supplied to countries where they could conflict with existing patents. However, the final responsibility lies exclusively with the buyer		

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